

# Work Order ID 79346

**\*79346\***

Page 1

Wednesday, January 25, 2012 12:00:11 PM

Item ID: D4279-7 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: End Mesh, Basket  
Start Date: 1/25/2012 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 2/3/2012 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference:

Approvals: Process Plan: M.L.S Date: 12/01/25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4279	B

100 0.00

**\*100\*** FLOW WATER JET B125-24  
Waterjet Memo 0.00

FLOW CNC Waterjet  
*expanded metal*  
1-Cut as per Dwg  
Dwg Rev: B  
Prog Rev: B  
2-Deburr if necessary

110 0.00

**\*110\*** QC2- Inspect parts off machine FAI/FAIB B125-24  
QC Memo 0.00  
Quality Control \*\*\*CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET\*\*\*

120 0.00

**\*120\*** QC8- Inspect parts - second check B125-24  
QC Memo 0.00  
Quality Control \*\*\*CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET\*\*\*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Wednesday, January 25, 2012 12:00:11 PM

**Item ID:** D4279-7

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

**Revision ID:**

Stop \*NS2\*

**Item Name:** End Mesh, Basket

**Start Date:** 1/25/2012      **Start Qty:** 2.00

\*?\*

**Cust Item ID:**

**Required Date: 2/3/2012      Req'd Qty: 2.00**

\*2\*

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

### Operation Description

### Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location: WA

0.00

**\*130\***

### Packaging

## Memo

0.00

## Packaging

\*\*\*STOCK IN BASKET CELL\*\*\*

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

## Memo

0.00

## Quality Control

2x 12.05.28

12/5/29 JJ

mw 12/05/28

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# Picklist Print

Page 1

Wednesday, January 25, 2012 12:00:15 PM

Work Order ID: 79346

**\*79346\***

Parent Item: D4279-7

**\*D4279-7\***

Parent Item Name: End Mesh, Basket

Start Date: 1/25/2012

Required Date: 2/3/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 10.11.12 new issue DD verf:EC  
11.01.20 AS PER DWG REV.B DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

798.7161

2.2

4.631579

**\*\***

B12-5-24

**\*M304EX0 75-16F\***

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA

0.0001156

119180

0.0001156

WA035

798.7160330

117197

102.9036

117896

29.49258

118153

76.8473

118955

82.17

119180

53.6958107

119729

28.1132686

120153

105.493474

120318

320

121471

(21 471

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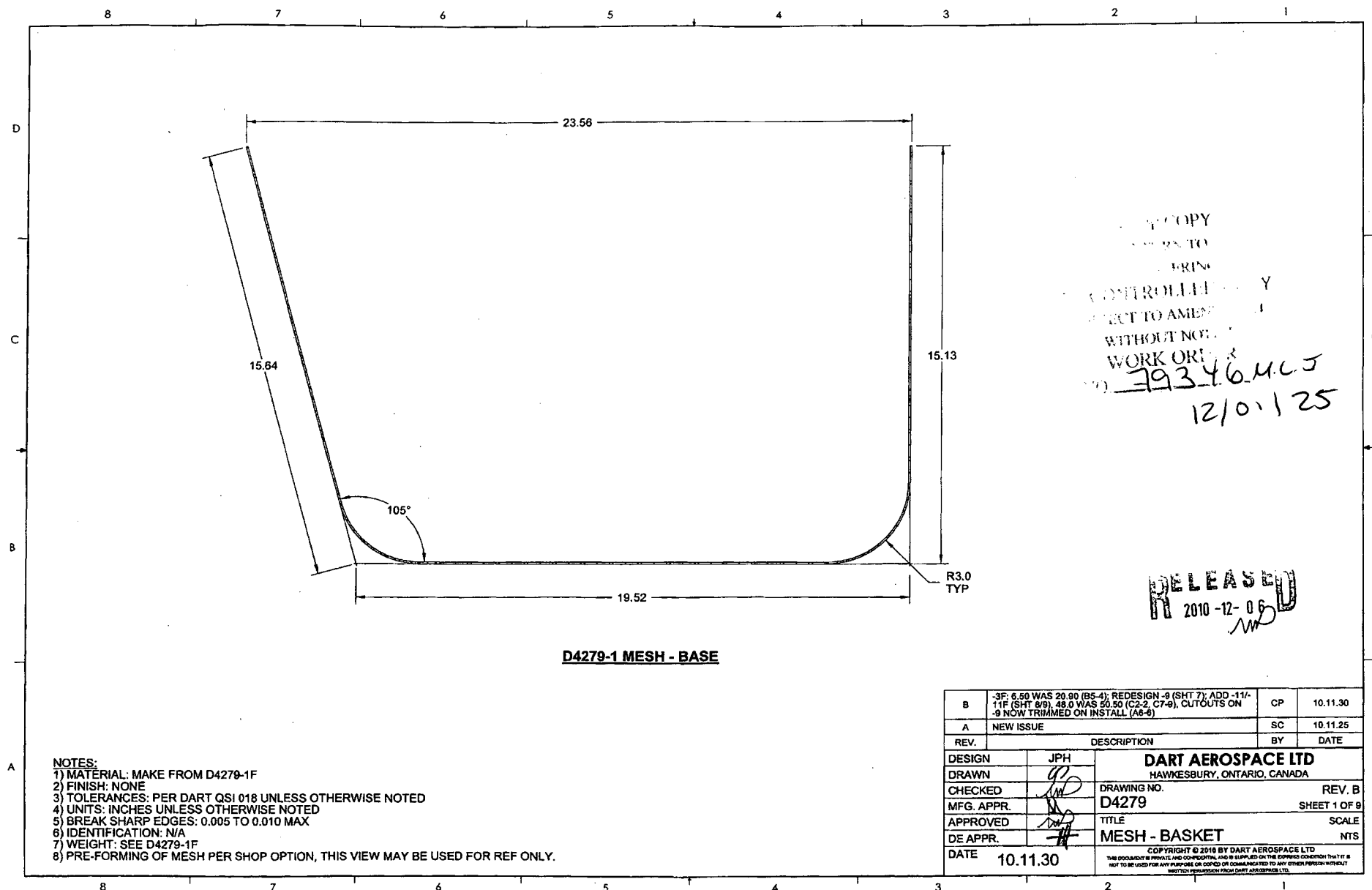
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NOTE: Date & initial all entries





COPY  
 TO  
 CONTROLLED  
 TO AMEN  
 WITHOUT NOT  
 WORK OR  
 79346465  
 12/01/25

RELEASED  
 2010-12-06  
 WDU

**D4279-1 MESH - BASE**

**NOTES:**

- 1) MATERIAL: MAKE FROM D4279-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4279-1F
- 8) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

B	-3F: 6.50 WAS 20.90 (B5-4); REDESIGN -9 (SHT 7); ADD -11/-11F (SHT 8/9), 48.0 WAS 50.50 (C2-2, C7-9), CUTOUTS ON -9 NOW TRIMMED ON INSTALL (A6-8)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.	JPH	D4279	SHEET 1 OF 9
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	MESH - BASKET	NTS
DATE	10.11.30	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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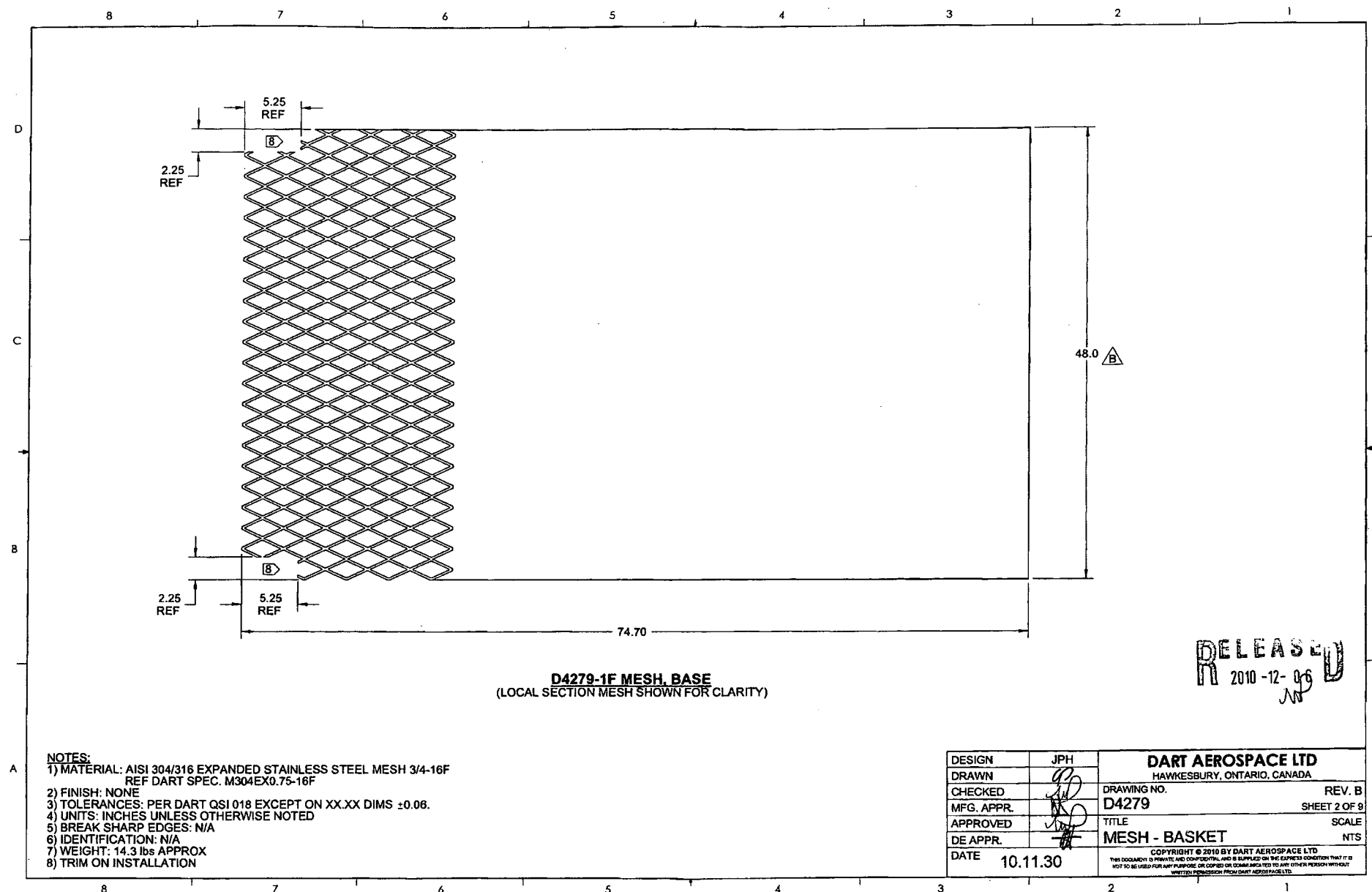
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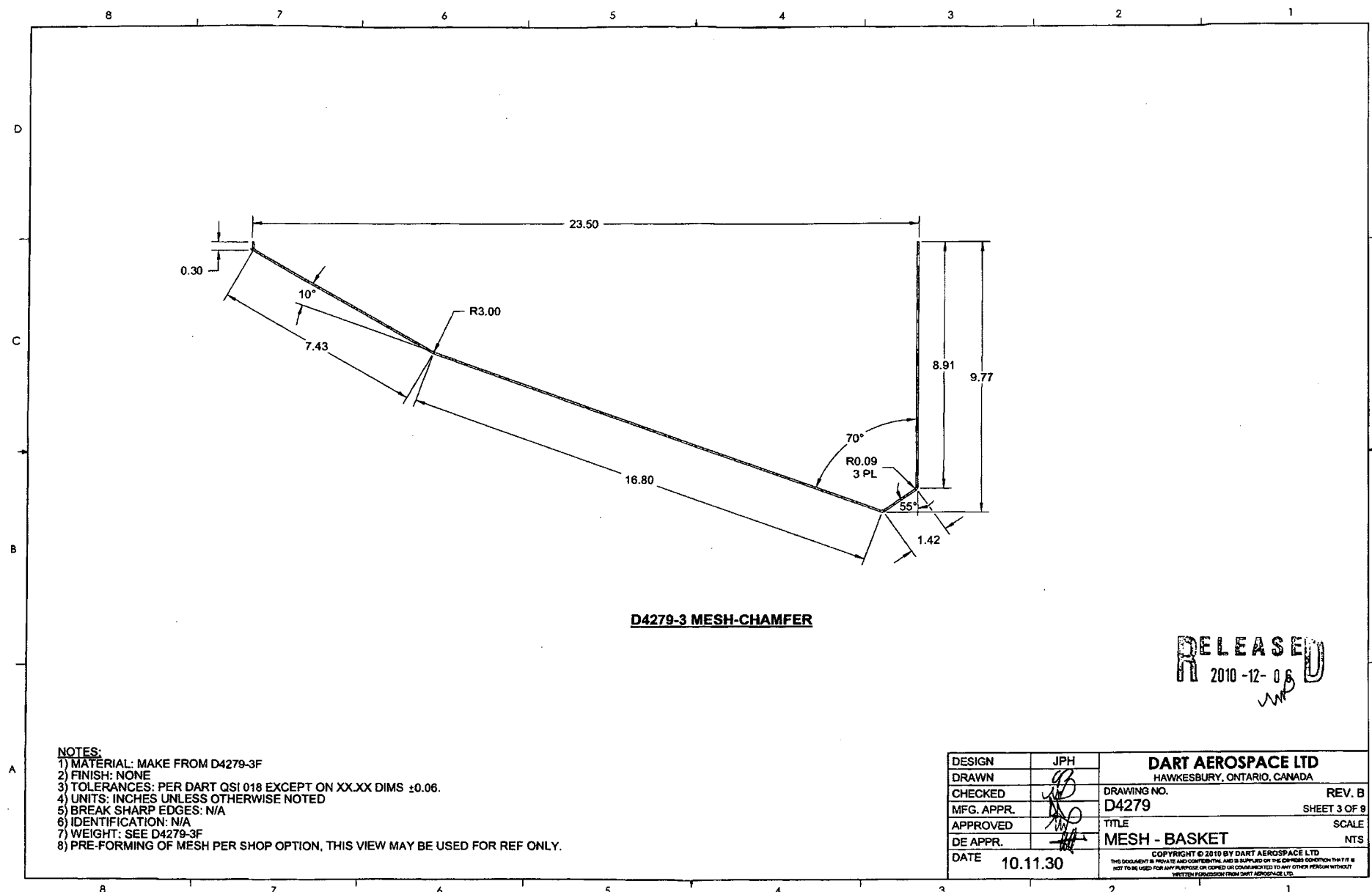
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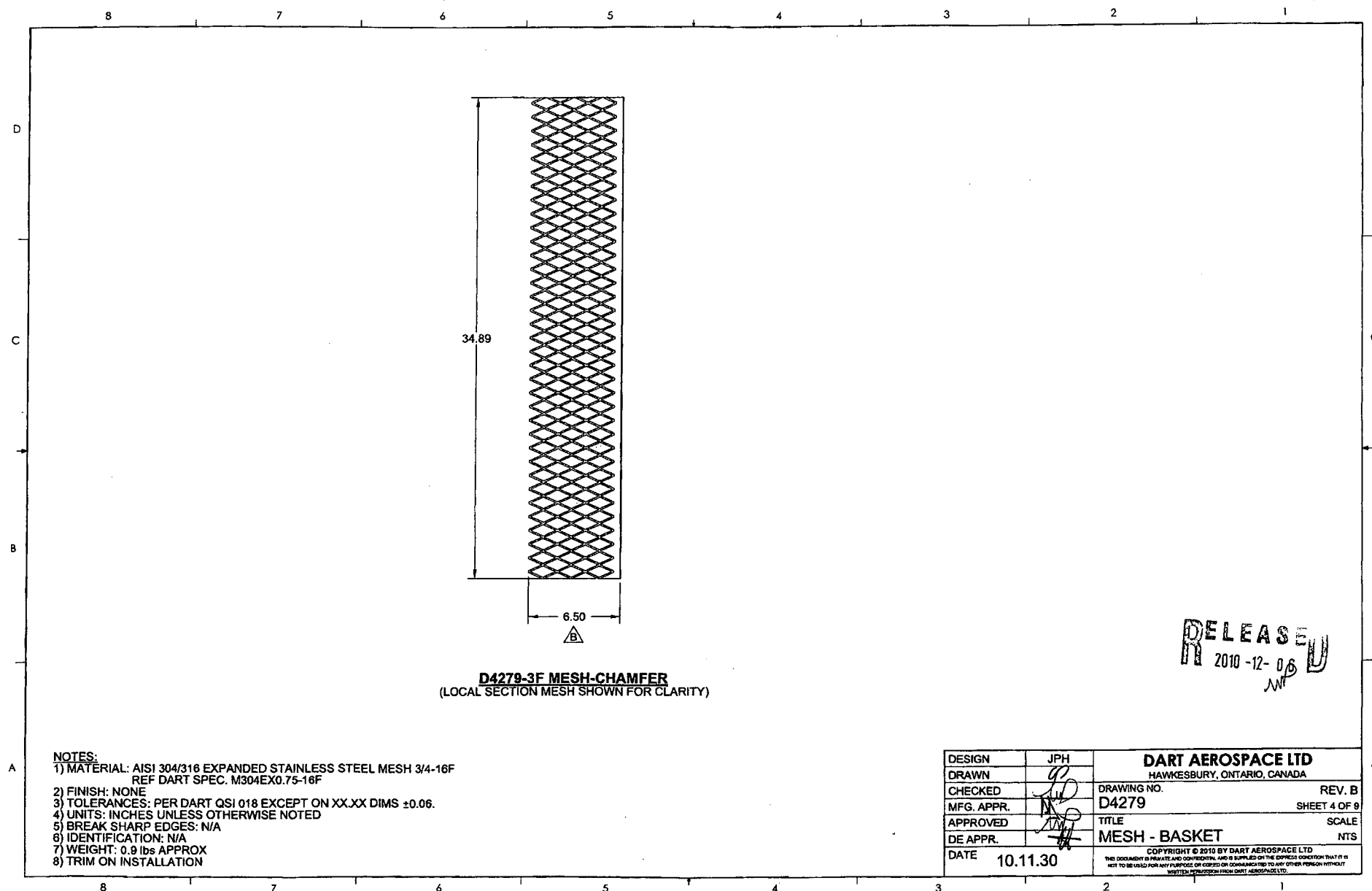
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79346



**D4279-3F MESH-CHAMFER**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

RELEASE  
2010-12-08  
AM

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS  $\pm 0.06$ .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.9 lbs APPROX
- 8) TRIM ON INSTALLATION

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4279</b>	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 9	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>MESH - BASKET</b>	NTS
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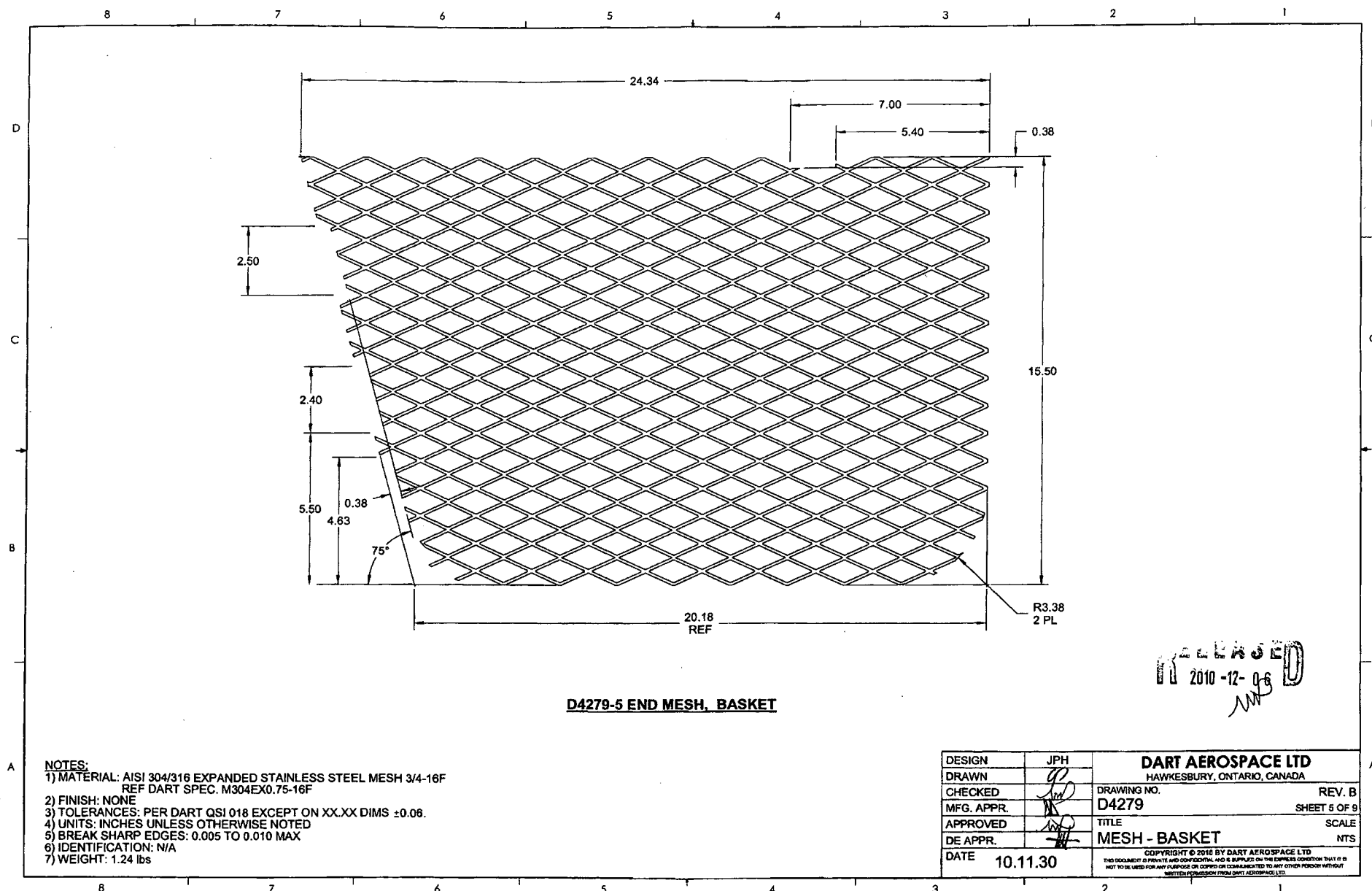
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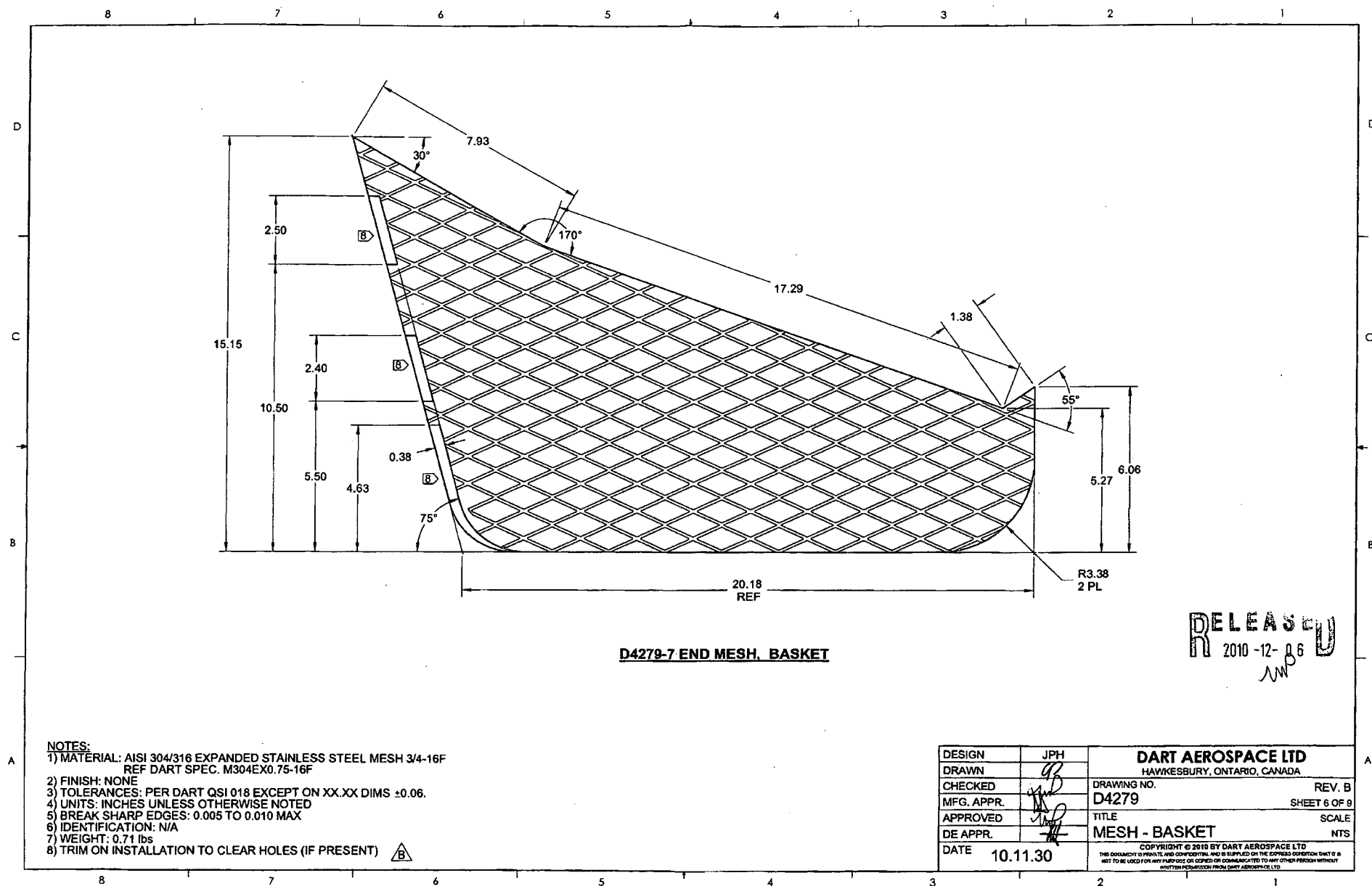
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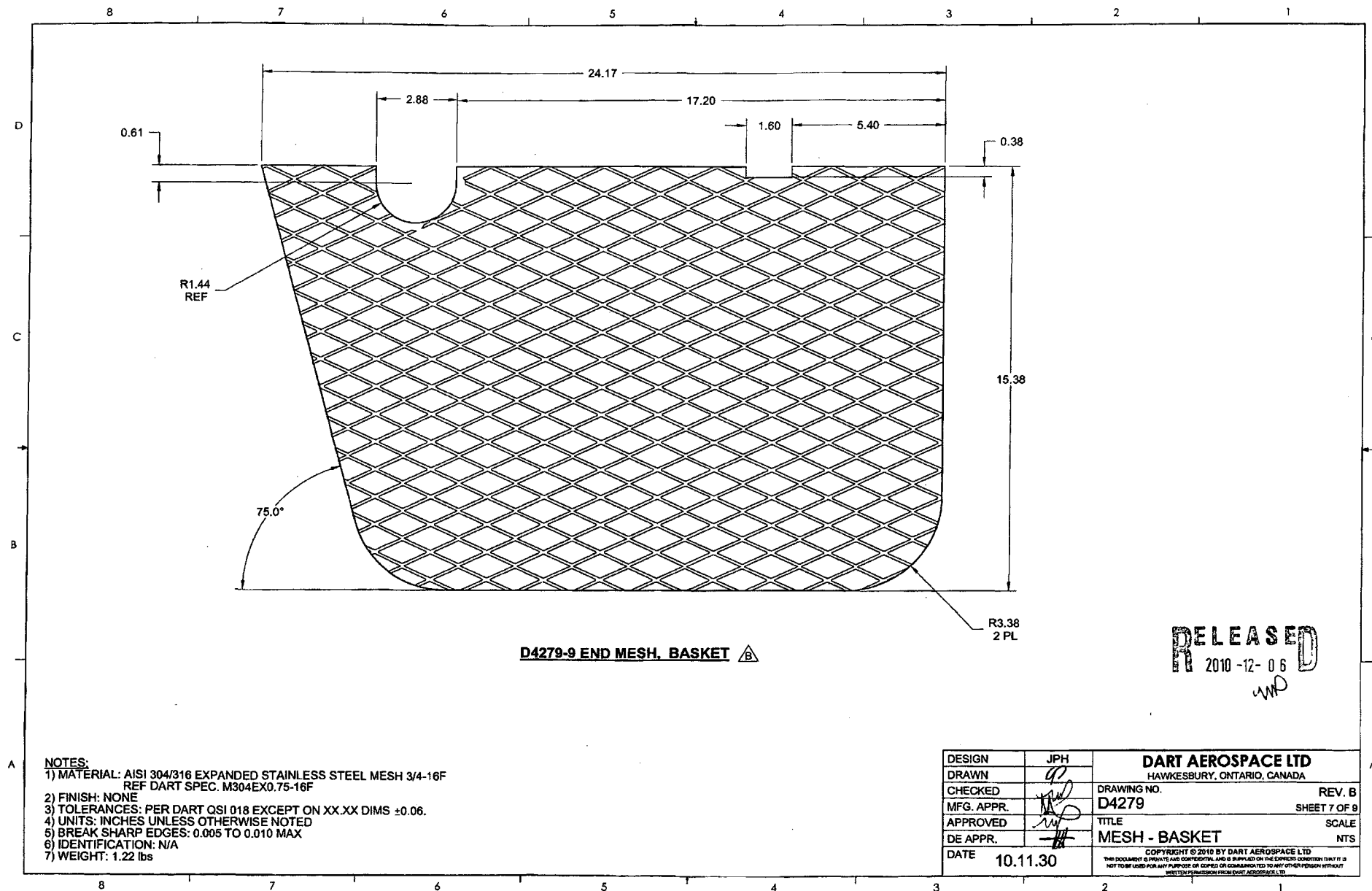
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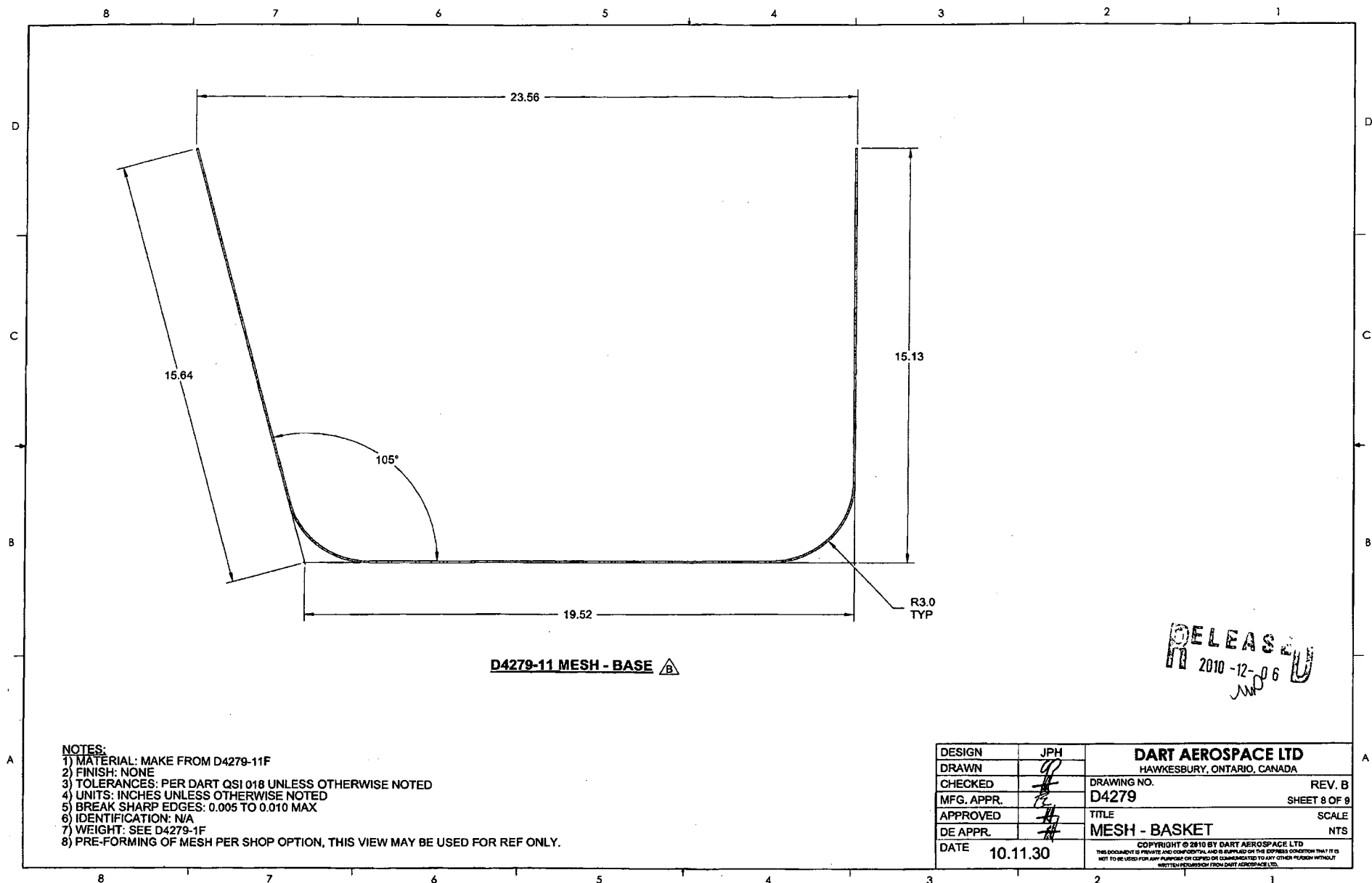
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RELEASE  
 2010-12-06  
 JPH

W/O:		WORK ORDER CHANGES					
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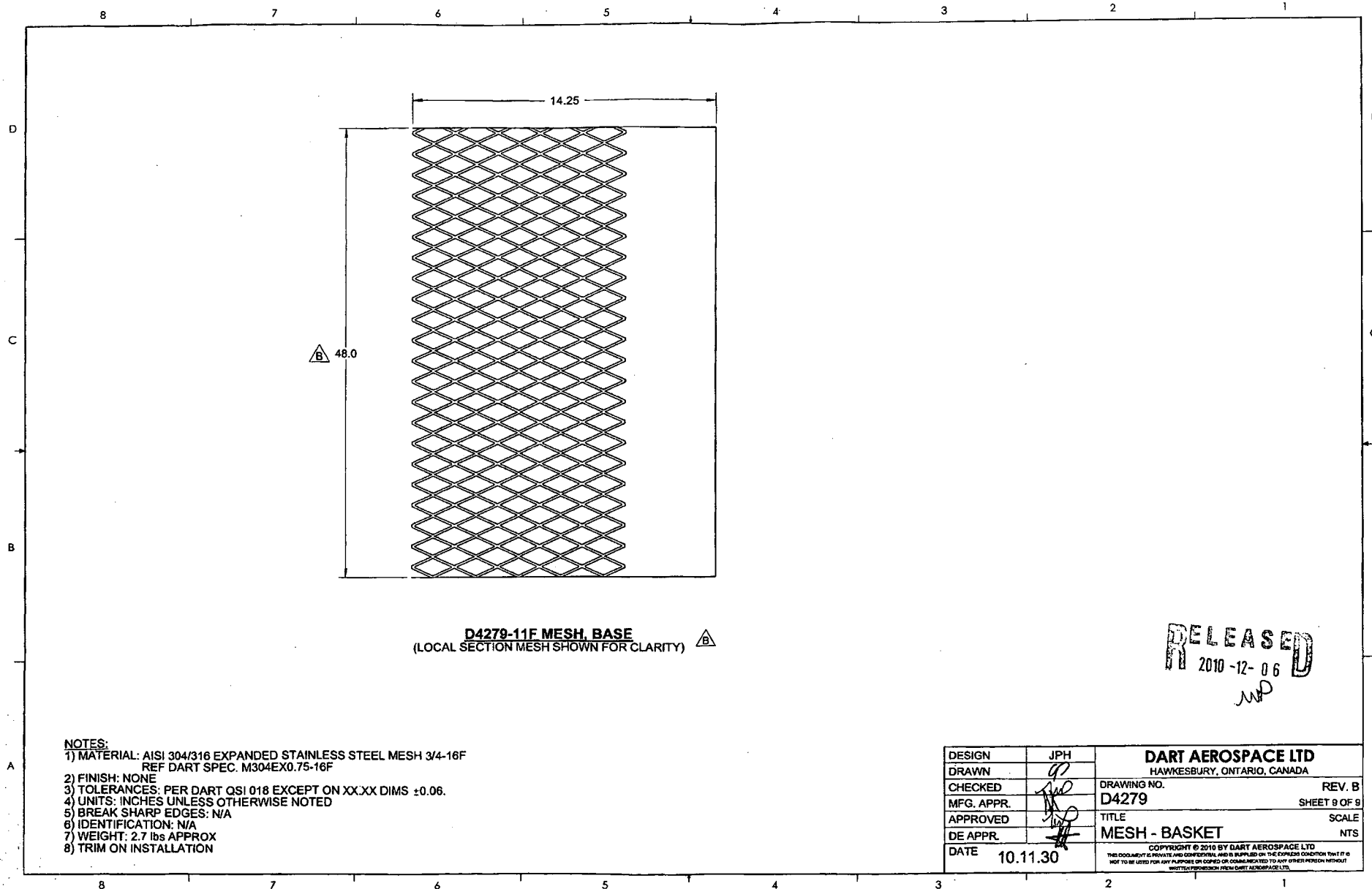
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RELEASED  
2010-12-06  
MD

**NOTES:**

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REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS  $\pm 0.06$ .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.7 lbs APPROX
- 8) TRIM ON INSTALLATION

DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP		
CHECKED	JP	DRAWING NO.	REV. B
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